	er ID 63388; er 28, 2010 10:51											Page 1
Item ID: Revision ID:	K642-512			Accept					Setup	Start		
Item Name:	saddle kit 642-512	$\mathcal{D}_{\mathcal{C}}$	* .							Stop		
	10/28/2010 Star	rt Qty: 4.00			Cust Item	ID:						
Required Date:	11/12/2010 Req	1'd Qty: 3.00			Customer:							
Approvals:	Process Plan: QC:		Date:	Tooling: SPC (Y/N):		oate:	-		Run	Start Stop		
Sequence ID/ Work Center ID		ration cription		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision	Nbr										
DSI 9467	Rev A											
IIN D206-642	Rev N											
DC  Document Control	DOC	UMENT CONTROL  Memo  Create White	labels per PPP K642-:		10/1/05					H	10-1 A	10-28 D
110 Packaging	Pick :	Kit <b>Memo</b>		0.00	C 1910)			_/	d//	) /c	1 <u>S</u>	

Packaging

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W/O:			W	ORK ORDER CHAI	NGES					•
DATE	STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Cat	egory:	NCF	R: Yes	No DQ	A:	_ Date: _	
	Re	solution:	Disposit	ion:	QA:	N/C CI	osed:		Date: _	
NCR:			WORK ORI	DER NON-CONFOR	MANCE	(NCF	₹)			
		Description of NC		<b>Corrective Action</b>	Section B		Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	on	Sign 8 Date	Sect	ion C	Chief Eng	QC Inspector
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Work Orde											<u></u>	Page 2
Item ID: Revision ID:	K642-512			Accept					Setup	Start		
Item Name:	saddle kit 642-	-512								Stop		
Start Date: Required Date: Reference:	10/2 <b>8</b> /2010 11/12/2010	Start Qty: 4.00 Req'd Qty: 4.00			Cust Item I Customer:	D:					1 188/1181 81	
Approvals:	Process Plan	n:	Date:	Tooling:	Da	ate:	_	1	Run	Start		
	QC:		Date:	_ SPC (Y/N):		ate:				Stop		
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
120 		QC4- 100% Inspect kits fo	r completeness	0.00 E W	nlus			_(H)				
Quality Control		Memo		0.00								
130				0.00								
Packaging		Packaging		0.00					/	2_		
Packaging		<b>Memo</b> Identify and p	ack for shipping as per	PPP K642-512 Location	12 PNN 6338	4		6	10	0/11	150	1

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/11/00 10/11/05/10 MF 10-11-5

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W/O:			WO	RK ORDER CHANG	ES			· · · · · · · · · · · · · · · · · · ·	•
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	):	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	<b>A</b> :	Date: _	
Resolution:			Disposition	1:	_ QA: N/C (	Closed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NC	R)			
		Description of NC		Corrective Action Section B		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	&   Section			QC Inspector
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#### **Picklist Print**

Thursday, October 28, 2010 10:51:25 AM

Work Order ID: 63388

K642-512 Parent Item:

Parent Item Name: saddle kit 642-512



Start Date: 10/28/2010

**Required Date: 11/12/2010** 

Start Qty: 4<del>.00</del>

Required Qty: 4.00

Comments:

IPP Rev:A 05.06.07 new issue EC

IPP Rev.B 05.02.08, Per ECN1080P

	Component Item ID/ tem Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure		Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
,	N3C35A		Purchased	No			110	Each	68.0000	3	12 13),   4	sf		
					Location		Loc (	Qt <u>y</u>	Loc Code					
					ST353			68				_		
						109323		6				_		
						111724		1						

AN3C36A

Purchased

No

112489

114523

30 110 Each

31

115.0000

36 (U/11/4SP

**BOLT** 

<b>Location</b>	Loc Qty	Loc Code	
ST353	115		
.109771	10		
115358	15		<del></del>
115518	40		_ 8
115882	50		<del></del>

Duit Ac	OSpace	Ltd							ī
W/O:			WO	RK ORDER CHANGI	ES		-		3
DATE	STEP	PRO	CEDURE CHAN	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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									,
Part No	) <b>:</b>	PAR #:	Fault Cated	jory:	NCR: Yes	No <b>DQ</b>	A:	_ Date: _	
	R	esolution:	Disposition	n:	QA: N/C CI	osed:		Date: _	
NCR:		\	WORK ORDE	ER NON-CONFORMA	NCE (NCR	3)			
DATE	STEP	Description of NC			n B	Verifi	cation	Approval	Approval
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspector
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1					•				

**Required Date: 11/12/2010** 

Required Qty: 4.00

Thursday, October 28, 2010 10:51:25 AM

Work Order ID: 63388

K642-512

Parent Item Name: saddle kit 642-512

Parent Item:



AN3C41A

Purchased

Purchased

No

No

110

Each

111.0000

Loc Code

**Start Date:** 10/28/2010

Start Qty: 4.00

Location Loc Oty FG 103324 ST354 108084 108409 112879 <u> 114443 ل</u>ې 115316 110

116003

59 32 Each

107

200

535.0000

AN4C6A

Locatio	<u>n</u>	Loc Oty	Loc Code
FG		4	
	103344	4	
ST		4	
	103344	0	
	111295	4	
ST356		527	
	113121	127	
	115016	200	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PRC	OCEDURE CH	ANGE	Ву	Da	ite Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cat	egory:	NCR: Ye	s No	DQA:	_ Date: _	
	R	esolution:	Dispositi	on:	_ QA: N/C	Closed	d:	Date: _	
NCR:		1	WORK ORI	DER NON-CONFORMA	ANCE (NC	R)			
DATE	STEP	Description of NC			on B	V	erification	Approval	Approval
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Thursday, October 28, 2010 10:51:25 AM

Work Order ID: 63388

Parent Item:

K642-512

Parent Item Name: saddle kit 642-512



Start Date: 10/28/2010

**Required Date: 11/12/2010** 

Start Qty: 4.00

Required Qty: 4.00

Purchased

No

110

Each

204.0000

<b>Location</b>	Loc	<u>Oty</u>	Loc Code
FG		4	
.104817		4	
ST338		200	
108428		8	
109898		8	
114443		14	
114455		70	
114523		100	
	110	Each	64.0000



Purchased

Purchased

No

No

Location	<u>n</u>	Loc Qty	Loc Code
FG		2	
	18918	2	
ST338		62	
	113121	62	
		110 Eac	ch 82.0000

Location Loc Qty Loc Code FG 2 18918 2 ST338 80

> 111648 114615

29 50

W/O: WORK ORDER CHANGE					GES					<b>3</b> ,
DATE	STEP	PRO	OCEDURE CH	IANGE	В	у	Date	Qty	Approval Chief Eng /	Approval QC inspector
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		ARA								
Part No	:	PAR #:	Fault Ca	tegory:	NCR: `	Yes N	o <b>DQ</b>	<b>4</b> :	Date: _	
	Resolution: Disposition:			QA: N/						
NCR:			WORK OR	DER NON-CONFORM	ANCE (	VCR)	1			
DATE STED Description of NC				tion B		Verific	ation	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Secti		Chief Eng	QC Inspector
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Thursday, October 28, 2010 10:51:25 AM

Work Order ID: 63388

Parent Item:

K642-512

Parent Item Name: saddle kit 642-512



Each

Start Date: 10/28/2010

**Required Date:** 11/12/2010

Start Qty: 4:00

Required Qty: 4.00



Purchased

No

No

110

81.0000

Purchased No

Purchased

111819

Location

ST339

81 81 110 Each

Loc Qty

90.0000

Loc Code

Location		<u>Loc</u>	<u>Qty</u>	Loc Code		
FG			4			
	18918		4			
ST340			86			
	107013		1			
	107463		2			
	111808		33			
•	113164		50			
		110	Each	104.0000		

8	
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<u>Locatio</u>	<u>n</u>	Loc Qty	Loc Code
FG		2	
	18918	2	
ST340		102	
	107289	2	
	110342	2	
	111648	38	
	112454	60	

W/O:		WORK ORDER CHANGE					, .					
DATE	STEP	PRO	CEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No: PAR #: Fault Category:		tegory:	NCF	R: Yes I	No <b>DQ</b>	A:	_ Date: _					
	Resolution: Disposition:							Date: _				
NCR:		V	ORK OR	DER NON-CONFOR	MANCE	(NCR)						
DATE	STEP	Description of NC					Verification		Approval App	Approval		
	0121	Section A	Initial Chief Eng	Action Description Chief Eng	on	Sign & Date	Sect	ion C	Chief Eng	QC Inspector		
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Picklist Print Thursday, October 28, 2010 10:51:25	4 <i>M</i>				Page 5
Work Order ID: 63388					
Parent Item: K642-512					
Parent Item Name: saddle kit 642-512		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		Start Date: 10/28/2010 Start Qty: 4.00	Required Date: 11/12/2010  Required Qty: 4.00
AN5C35A	Purchased	No	110 · Each	93.0000	ulus
		<u>Location</u>	Loc Qty	Loc Code	
		ST340	93		
1		107551 108084 108407	2 45 46	7	<del></del>
AN960C10L NAS1149C0332	Purchased	No No	110 Each	29.0000 24 96	· · · · · · · · · · · · · · · · · · ·
R				IIII MUS	ero slulus
		<b>Location</b>	Loc Oty	Loc Code	/
•		ST245	29		
AN960C416L	Purchased MAS//49	107534 7CU432 <b>L</b>	29 110 Each	164.0000 24 796 MMM MICE	- 4742 jolulys f (2)

<b>Location</b>	Loc Oty	Loc Code
FG	44	
104925	44	
ST346	120	
106785	10	
107008	10	
112612	3	
112794	29	
112828	27	
69220	41	

W/O: WORK ORDER CHANGES						2/				
DATE STEP		PROCEDURE CHANGE By	PROCEDURE CHANGE			By Date Qty		Approval QC Inspector		
								-		
10-31										
Part No	:	PAR #:	Fault Category:	NCR: Yes	No DQ	<b>A</b> :	Date: _			
	Resolution	າ:	Disposition:	QA: N/C (	Closed:		Date: _			

NCR:	WORK ORDER NON-CONFORMANCE (NCR)						)			
	T	Description of NC		Corrective Action Section B	Verification	Approval	Ammunual			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector		
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Thursday, October 28, 2010 10:51:25 AM

Work Order ID: 63388

Parent Item:

K642-512

Parent Item Name: saddle kit 642-512



Start Date: 10/28/2010

**Required Date:** 11/12/2010

Start Qty: 4.00

Required Qty: 4.00

AN960C516L

NAS1149C0532

Purchased

Manufactured

No

No

No

Location

31985

61645

62659

FG

ST020

110

Each 22.0000

WASHER

Location Loc Qty ST347 22 103344 8 109545 111916 110

Each

107

106

Loc Code

10.0000

Manufactured

**GHW Modification** 

D206-648-013

<u>Location</u>	<u>Lo</u>	c Qty	Loc Code
FG120		10	
42315		1	
47600		1	
62644		8	
	110	Each	151.0000

Loc Oty Loc Code 44 44

D2652

Bushing

							1			•			
W/O:			WC	RK ORDER CHAN	GES		ļ			-32			
DATE	STEP	PRO	OCEDURE CHA	NGE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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							i						
Part No	:	PAR #:	Fault Cate	gory:	NCR: `	es N	lo <b>DQ</b> A	<b>\</b> :	Date:				
	Re	esolution:	Disposition: QA				A: N/C Closed: Date:						
NCR:		,	WORK ORD	ER NON-CONFORM	ANCE (N	ICR)	!						
DATE	STEP	Description of NC	Description of NC Corrective Action		Section B Sign &		Verification		Approval	Approval			
	0,1	Section A	Initial Chief Eng			Date Section C		on C	Chief Eng	QC Inspector			
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**Required Date:** 11/12/2010

Required Qty: 4.00

Thursday, October 28, 2010 10:51:25 AM

Work Order ID: 63388 Parent Item: K642-512 Parent Item Name: saddle kit 642-512



D2712 Set Screw

Manufactured No 110

Each

Start Qty: 4.00 413.0000

Start Date: 10/28/2010

D2932-2

Saddle RH Out, 206

Manufactured No

ST022

Location

29962

61331

FG

110

363 363 Each

50

50

Loc Qty

14.0000

Loc Code

Loc Code

/D2933-2

Saddle RH In, 206

Manufactured No

<b>Location</b>	Loc Qty				
ST421		4			
41440		1			
62637		3			
ST428		10			
52586		6			
60253		4			
	110	Each			

4.0000

Loc Oty Location Loc Code ST428 41129 3 62698

W/O:			W	ORK ORDER CHANG	ES				is .
DATE	STEP	PRO	CEDURE CH	ANGE	Ву		Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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					:				
Part No		PAR #:							
	R	esolution:	Dispositi	on:	QA: N/C	Clos	ed:	Date: _	
NCR:		V	VORK ORI	DER NON-CONFORM	ANCE (N	CR)			
DATE	STEP	Description of NC	Initial	Corrective Action Sect Action Description	tion B	n &	Verification		Approval
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Thursday, October 28, 2010 10:51:25 AM Work Order ID: 63388 Parent Item: K642-512 Parent Item Name: saddle kit 642-512 Start Date: 10/28/2010 Required Date: 11/12/2010 Start Qty: 4.00 Required Qty: 4.00 D2934 110 Manufactured No Each 20.0000 . 2 Saddle Spacer Location Loc Qty Loc Code FG 31929 6 ST031 14 14 D2935 Manufactured 110 51.0000 No Each Saddle Spacer Loc Qty Location Loc Code ST028 51 59642 6 45 D2938-2 Manufactured No 110 Each 3.0000 B63336 Saddle RH Out, 206 Location Loc Qty Loc Code ST428A 62701 3 D2939-2 Manufactured No 110 Each 4.0000 B63535 Saddle RH In, 206 Location Loc Oty Loc Code ST428A 58268

62702

W/O:			W	ORK OR	DER CHANG	ES					, t
DATE	STEP	PRO	OCEDURE CH	ANGE		В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	egory:		_ NCR: \	es N	10 <b>DQ</b> /	<b>\</b> :	Date: _	
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NCR:		,	WORK ORD	DER NON	-CONFORM	ANCE (N	ICR)	. 1			
DATE	STEP	Description of NC	11411	Corrective		ion B		Verific		Approval	Approval
		Section A	Initial Chief Eng	ACTIO	On Description Chief Eng		gn & Date	Section	on C	Chief Eng	QC Inspector
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Picklist Prin	١t	rin	Ρ	et.	li	k!	c	'n	Р

Thursday, October 28, 2010 10:51:25 AM

Work Order ID: 63388

Parent Item:

K642-512

Parent Item Name: saddle kit 642-512



110

Start Date: 10/28/2010

Required Date: 11/12/2010

Page 9

Start Qty: 4.00

Required Qty: 4.00



Spacer

Locatio	<u>on</u>	Loc Qty
FG		10
	26772	10
ST055		21
	36336	2
	45667	2
	58680	17

10 10 21 17 110 Each 15.0000

Each

Loc Code

31.0000

D3407-043

Tow Ring

Manufactured

Manufactured

No



		<b>Locatio</b>	<u>n</u>	Loc Qty
		ST420		
			62627	
		ST464		
			50387	
Manufactured	No			110

Loc Code Each 3.0000

D3456-1 Washer

Location	Loc Oty	Loc Code
ST058	3	
54692	3	

W/O:			WO	RK ORDER CHANG	ES		·			
DATE	STEP	PR	OCEDURE CHAP	IGE	Ву	D	ate	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	ory:	NCR: Ye	s No	DQA	۱:	Date:	
	Re	esolution:	Disposition	:	_ QA: N/C	Close	ed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (N	CR)				
DATE	STEP	Description of NC	Description of NC Corrective Action		Section B Sign &			ation	Approval	Approval
	JIL.F	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n &	Section		Chief Eng	QC Inspector
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#### **Picklist Print**

Thursday, October 28, 2010 10:51:25 AM

Page 10

Work Order ID: 63388

Parent Item:

K642-512

Parent Item Name: saddle kit 642-512



Start Date: 10/28/2010

**Required Date:** 11/12/2010

Start Qty: 4.00

Required Qty: 4.00

D3457-1 Washer

Manufactured

Manufactured

Manufactured

No

Location

47023 55500

57704

ST077

110 Each 13.0000

Loc Code

٠,	D3672-1
	• •

Phenolic Washer

<b>Location</b>	Loc	c Oty
FG		10
32409	•	10
ST059		3
45913		1
52981		2
	110	Each

847.0000

Loc Code

D3672-3	
	l
	l

Phenolic Washer

<b>Location</b>	Lo	e Oty	Loc Code
ST077		847	
42329		150	
52505		697	
	110	Each	559.0000

559.0000

Loc Qty

559 16

32

511

									9 :
W/O:			W	ORK ORDER CHANG	ES				s 2
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									!
Part No	:	PAR #:	Fault Cate	egory:	_ NCR: Yes	No <b>DQ</b>	A:	Date: _	
Resolution:		Disposition	_ Disposition:			QA: N/C Closed:			
NCR:		\	WORK ORD	ER NON-CONFORMA	ANCE (NC	R)			
DATE STE		Description of NC	Corrective Action S Initial Action Description		ion B		cation	Approval	Approval
		Section A	Chief Eng	Chief Eng	Date		ion C	Chief Eng	QC Inspector
						,			

Required Date: 11/12/2010

Required Qty: 4.00

Thursday, October 28, 2010 10:51:25 AM

Work Order ID: 63388

Parent Item:

K642-512

Parent Item Name: saddle kit 642-512



Phenolic Washer

MS21043-4

Nut

Manufactured

No

No

110

Each

16

556.0000

24

Start Date: 10/28/2010 Start Qty: 4:00

556

35522 51696 53237

Location

ST077

532 110 Each

Loc Qty

Loc Code

2,506.000

MS21043-3

Nut

Purchased

Purchased No Location Loc Qty FG 76 103691 76 ST301 2430 112314 2430 110 Each

946.0000

Loc Code

Location Loc Qty Loc Code FG 40

104603 40 ST301 906 112492 25 113069 8 114181 29 114523 244 114784 300 115936 300

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W/O:			WC	RK ORDER CHANGE	S	1			*
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Part No	:	PAR #:	Fault Cate	gory:	NCR: Ye	s No I	DQA:	Date:	
		esolution:				'			
NCR:			WORK ORDI	ER NON-CONFORMAN	ICE (NO	CR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	B Sign	ן, & ו	rification Section C	Approval Chief Eng	Approval QC Inspector
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### **Picklist Print**

Thursday, October 28, 2010 10:51:26 AM

Work Order ID: 63388

Parent Item:

K642-512

Purchased

No

Parent Item Name: saddle kit 642-512



**Start Date: 10/28/2010** 

**Required Date:** 11/12/2010

Required Qty: 4002

Start Qty: 4:00 &

580.0000

Page 12

_	-MS21043-5
	Nut

<b>Location</b>	Loc Qty	Loc Code
ST301	580	
<u>. 11181</u> 9	80	8
112314	500	

Each

110

W/O:		WORK ORDER CHANGES							
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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	7				,				
Part No:	:	PAR #:	Fault Cate	egory:	NCR: Yes	No [	)QA:	Date:	<del></del>
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NCR:		V	VORK ORD	ER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC	Initial	Corrective Action Section			rification	Approval	Approval
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Sign Date	& S	rification ection C	Approval Chief Eng	Approval QC Inspector
DATE	STEP	Description of NC Section A		Action Description	Sign	& S			
DATE	STEP	Description of NC Section A		Action Description	Sign	& S			
DATE	STEP	Description of NC Section A		Action Description	Sign	& S			
DATE	STEP	Description of NC Section A		Action Description	Sign	& S			
DATE	STEP	Description of NC Section A		Action Description	Sign	& S			
DATE	STEP	Description of NC Section A		Action Description	Sign	Š S	ection C		
DATE	STEP	Description of NC Section A		Action Description Chief Eng	Sign	Š S	ection C		
DATE	STEP	Description of NC Section A		Action Description Chief Eng	Sign Date	Š S	ection C		

#### 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE) 4.7

Item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	Х	-				D206-642-511	SKIDTUBE INSTALLATION, LH
		х				D206-642-512	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-541	SKIDTUBE
				Χ		D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
	1	_ 1			Х	D206-648-013	GROUND HANDLING KIT
						D2074 044	SKIDTUBE ASSEMBLY
			1			D3274-041 D2646	*AFT CAP (1)
3		<b></b>	1			AN3C4A	* BOLT (1)
4 5A			2 2			AN960C10L	* WASHER (1)
5B			2			D3672-1	* WASHER (REPLACES NAS1515H3L) (1)
- 36		<del>   </del>				03012-1	
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1			_	D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1			L	D2939-2	SADDLE, AFT IN, RH
10	8	В	<u> </u>			AN3C41A	BOLT
	16	- 16				D2652 🗸	BUSHING
12A	- 8	- 8				MS21043-3	NUT
12B	16	16				D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4 .				AN5C11A (or AN5C12A)	BOLI W
14	4	4	<b>-</b>	<b></b>		AN5C11A	* BOLT (2)
l '~	-	-		1		(or AN5C13A)	
15A	8	8	<b></b>			AN960C516L	WASHER
15B	8	8	<del></del>			D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12				AN4C6A	BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L	WASHER
18	12	12				MS21043-4	NUT
						D0507.4	* WEARPAD (1) (REPLACES D2648-3)
20A		<del> </del>	9	9		D3537-1 D3537-3	* WEARPAD (1) (REPLACES D3429-1)
21A			1		-	D3535-15	* WEARSHOE (1) (REPLACES D2656-15)
22A 22B		ļ	1 1	1 1		D3536-15	* GASKET (1)
23A		<del> </del>	1	1 -		D3535-23	* WEARSHOE (1) (REPLACES D2656-23)
23A		<del> </del>	1	1		D3536-23	* GASKET (1)
24A		<u> </u>	1	1		D3535-39	* WEARSHOE (1) (REPLACES D3287-1)
24B		<del></del>	1	1	<del> </del>	D3536-39	* GASKET (1)
25A		i -	1	1	<del> </del>	D3535-35	* WEARSHOE (1) (REPLACES D2656-35)
25B		<b>†</b>	1	1		D3536-35	* GASKET (1)
26A			78	78		AN3C4A	* BOLT (1)
26B		<b>†</b>	78	78		AN960C10L	* WASHER (1)
26C			78			ALS7-1032-130	*INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
		<del> </del>					
30	1	1				D3407-043	TOW RING
32A	1	1			·	D3456-1	WASHER
32B	2	2		L	<u> </u>	D3457-1	WASHER
33	1	1				MS21043-4	NUT
34	<del> </del>	<del> </del>	1	-	<del>                                     </del>	AN4C5A	BOLT
35		<del>                                     </del>	1	<del> </del>		AN960C416	WASHER
36	<del>                                     </del>	<del> </del>	1	<del>                                     </del>	<del> </del>	D3413-1	RING
		t	<del>                                     </del>				
37	<i>J</i> 10	10				D2712 🦈	SET SCREW
38 ,	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER

continued on next page...

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Revision: N

Date: 09.09.09

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# REFERENCE ONLY

D206-642

Page 26 of 34

continued from previous page...

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
40				<u> </u>	2	D3414-041	LUG ASSEMBLY (GHW)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER
50	9	-9				AN3C36A	BOLT
51	3	3				AN3C35A	BOLT
52	24	24	1			AN960C10L	WASHER
53	24	24	1			D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12				MS21043-3	NUT
55	2	- 2				D3396-3	SPACER
56A	1	1				AN5C35A	BOLT
56B /	1	1				AN5C15A	BOLT
60	2	2				AN5C32A	BOLT
61	2	2	1		1	AN5C34A	BOLT
62	- 74	4		i		MS21043-5	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 ASSEMBLY ABOVE (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)